



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

646.3511
Job Sheet 176225



Part No: 646.3511

Job Qty: 16 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 4/27/18

Description:

Type: SOLD

Note: DWG REV N/C 3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		4/27/18	0.00	0.00	Start Up Waterjet		OK 18/04/22
110	Waterjet	16 pcs		4/27/18	0.00	0.65	Waterjet1		OK 18/04/22
120	QC	16 pcs		4/27/18	0.00	0.00	QC2 Waterjet-1		OK 18/04/22
130	QC	16 pcs		4/27/18	0.00	0.00	QC8-1		38
140	Small Fab	16 pcs		4/27/18	0.00	6.72	Small Fab-1		OK 18/04/23
150	QC	16 pcs		4/27/18	0.00	0.00	QC5		OK 18/04/24
160	Large Fab	16 pcs		4/27/18	0.00	18.39	Large Fab 1		OK 18/04/25
170	QC	16 pcs		4/27/18	0.00	0.00	QC9		OK 18/04/25
180	QC	16 pcs		4/27/18	0.00	0.00	QC5		OK 18/04/25
220	SprayPaint	16 pcs		4/27/18	0.00	0.74	Spray Paint		OK 18/05/2018
230	QC	16 pcs		4/27/18	0.00	0.00	QC14		OK 18/05/2018
240	Packaging	16 pcs		4/27/18	0.00	0.00	Packaging3-1		OK 18/05/2018
250	QC21-SA	16 Ea		4/27/18	0.00	0.00	QC21		OK 18/05/2018

Part Op 110 - 1-Cut 646.3500 plate 2.75"x 1.50" as per Dwg

Descriptions: 140 - 1- Fabricate tube as per dwg USE DT10290 PUNCH

160 - Weld tube to plate as per dwg. DT9867

220 - Prime as per dwg (see note 3) 138400

240 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.4448 sf (.0278 ea)	90-Start up Operation	5055008
M304TR0.500W.049	304 Round Tube .500 X .049W	13.3280 ft (.833 ea)	140-Small Fab	5034342

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	149	0
140-Small Fab	M304TR0.500W.049	13	164	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut	2.750Inches ± 0.030	2.780 2.720		



Container No: S063686



Part: 646.3511

Job No: 176225

Serial No/Batch: S063686

Revision:

Inspector:

N/c3

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/22/18

2	Strut	1.500Inches $\pm$ 0.030	1.530 1.470
3	Strut	0.063Inches $\pm$ 0.010	0.073 0.053

Plex 4/19/18 7:38 AM Dart.lajeunesse.marie